

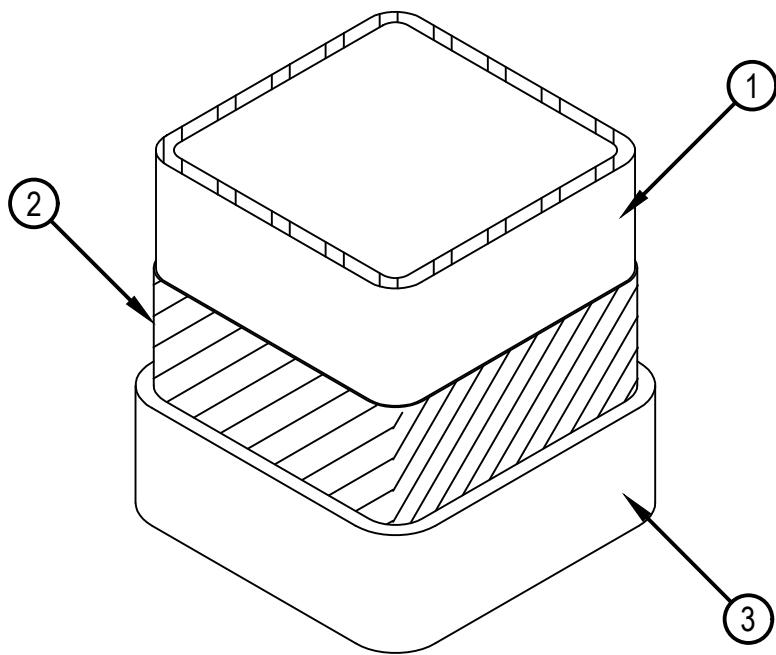


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Underwriters Laboratories, Inc.
to UL 263 and CAN/ULC-S101

Design No. Y657

Ratings - 1/2, 3/4, 1, 1-1/2 2, 2-1/2 and 3 Hr. (See Item 3)

Y657



1. Steel Tube Column — Steel rectangular tube (ST) or pipe (SP) columns with the minimum sizes shown in the tables below.
2. Primer Coating — No primer required.
3. Mastic & Intumescent Coating* — Coating spray or brush applied in accordance with the manufacturer's instructions at the minimum average dry thickness shown in the thickness below. The thickness shown does not include primer thickness.

As an alternate to the table below, the required thickness of coating (in mm) to be applied to surfaces of Wide-Flange columns may be determined from the equations listed below. The equations may only be used for the indicated hourly rating, and for the corresponding listed ranges of thickness and Hp/A.

Hourly Rating	Thickness Equation (mm)	Thickness Equation (mm)	Hp/A Section Factor Range
1	$T = ((0.0077 * \text{Hp/A}) + 3.5962)$	5.22 - 4.86	212 - 165
1	$T = ((0.037 * \text{Hp/A}) - 1.245)$	4.86 - 1.16	165 - 65
2	$T = ((0.0576 * \text{Hp/A}) + 0.466)$	9.97 - 4.21	165 - 65



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Required Thickness (mm)

Hp/A	30 min	45 min	60 min	90 min	120 min	150 min	180 min
212	1.29	3.26	5.22	9.15	N/A	N/A	N/A
210	1.28	3.24	5.21	9.08	N/A	N/A	N/A
205	1.27	3.19	5.17	8.92	N/A	N/A	N/A
200	1.25	3.14	5.14	8.75	N/A	N/A	N/A
195	1.23	3.09	5.10	8.59	N/A	N/A	N/A
190	1.21	3.04	5.06	8.43	N/A	N/A	N/A
185	1.2	2.99	5.05	8.27	N/A	N/A	N/A
180	1.18	2.94	4.98	8.11	N/A	N/A	N/A
175	1.16	2.89	4.94	7.95	N/A	N/A	N/A
170	1.15	2.84	4.91	7.78	N/A	N/A	N/A
165	1.13	2.79	4.86	7.63	9.97	N/A	N/A
160	1.1	2.67	4.68	7.38	9.68	N/A	N/A
155	1.06	2.56	4.49	7.14	9.39	N/A	N/A
150	1.03	2.44	4.31	6.89	9.11	N/A	N/A
145	0.99	2.32	4.12	6.64	8.85	N/A	N/A
140	0.96	2.21	3.94	6.39	8.53	N/A	N/A
135	0.93	2.09	3.75	6.15	8.24	N/A	N/A
130	0.89	1.97	3.57	5.90	7.95	N/A	N/A
125	0.86	1.85	3.38	5.65	7.67	N/A	N/A
120	0.82	1.74	3.20	5.40	7.38	N/A	N/A
115	0.79	1.62	3.01	5.16	7.09	N/A	N/A
110	0.76	1.50	2.83	4.91	6.80	N/A	N/A
100	0.69	1.27	2.46	4.41	6.23	N/A	N/A
95	0.65	1.15	2.27	4.17	5.94	N/A	N/A



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90	0.62	1.04	2.09	3.92	5.65	N/A	N/A
85	0.59	0.92	1.9	3.67	5.36	N/A	N/A
80	0.55	0.8	1.72	3.42	5.07	N/A	N/A
75	0.52	0.68	1.53	3.18	4.79	N/A	N/A
70	0.48	0.57	1.35	2.93	4.50	N/A	N/A
65	0.45	0.45	1.16	2.68	4.21	5.73	7.26

Required Thickness (in)

HSS Tube Size	A/P	30 min	45 min	60 min	90 min	120 min	150 min	180 min
8x8x3/16	0.17	0.051	0.128	0.206	0.360	N/A	N/A	N/A
10x10x3/16	0.17	0.051	0.128	0.206	0.360	N/A	N/A	N/A
7x4x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
7x7x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
8x3x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
8x4x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
8x6x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
8x8x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
10x2x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
10x4x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
10x6x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
10x10x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
12x2x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
12x4x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A



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12x6x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
12x8x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
12x12x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
14x4x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
14x6x1/4	0.23	0.045	0.112	0.193	0.306	N/A	N/A	N/A
3x3x5/16	0.27	0.039	0.0910	0.1620	0.261	0.347	N/A	N/A
3.5x3.5x5/16	0.27	0.04	0.09	0.16	0.261	0.347	N/A	N/A
4x2x5/16	0.27	0.04	0.09	0.16	0.261	0.347	N/A	N/A
4x3x5/16	0.27	0.04	0.09	0.16	0.261	0.347	N/A	N/A
5x2x5/16	0.27	0.04	0.09	0.16	0.261	0.347	N/A	N/A
4x4x5/16	0.27	0.04	0.09	0.16	0.261	0.347	N/A	N/A
5x3x5/16	0.27	0.04	0.09	0.16	0.261	0.347	N/A	N/A
6x2x5/16	0.27	0.04	0.09	0.16	0.261	0.347	N/A	N/A
5x4x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
5x5x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
6x3x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
6x4x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
7x3x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
7x4x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
8x2x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
8x3x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
6x6x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
7x5x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
7x7x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A



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8x4x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
8x6x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
8x8x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
10x2x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
10x4x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
10x6x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
10x10x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
12x4x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
12x6x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
12x8x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
14x4x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
14x6x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
16x4x5/16	0.28	0.04	0.09	0.16	0.252	0.366	N/A	N/A
12x12x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
14x10x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
16x8x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
18x6x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
20x4x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
14x14x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
16x12x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
16x16x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
20x8x5/16	0.29	0.036	0.082	0.148	0.242	0.324	N/A	N/A
4x4x3/8	0.32	0.033	0.072	0.132	0.220	0.298	N/A	N/A
5x3x3/8	0.32	0.033	0.072	0.132	0.220	0.298	N/A	N/A



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6x2x3/8	0.32	0.033	0.072	0.132	0.220	0.298	N/A	N/A
5x4x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
6x3x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
5x5x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
6x4x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
6x6x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
7x3x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
7x4x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
7x5x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
8x2x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
8x3x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
8x4x3/8	0.33	0.032	0.068	0.126	0.213	0.290	N/A	N/A
7x7x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
8x6x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
10x4x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
8x8x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
10x6x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
10x10x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
12x4x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
12x6x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
12x8x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
12x12x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
14x4x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
12x6x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A



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12x8x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
14x4x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
14x6x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
14x10x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
14x14x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
16x4x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
16x8x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
16x12x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
18x6x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
20x4x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
20x8x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
16x16x3/8	0.34	0.031	0.064	0.119	0.203	0.279	N/A	N/A
4x4x1/2	0.42	0.026	0.045	0.089	0.164	0.234	N/A	N/A
5x3x1/2	0.42	0.026	0.045	0.089	0.164	0.234	N/A	N/A
5x5x1/2	0.43	0.025	0.043	0.085	0.159	0.228	N/A	N/A
6x4x1/2	0.43	0.025	0.043	0.085	0.159	0.228	N/A	N/A
6x6x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A
7x5x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A
7x7x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A
8x4x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A
8x6x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A
10x4x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A
8x8x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A
10x6x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A



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12x4x1/2	0.44	0.024	0.041	0.082	0.154	0.222	N/A	N/A
12x6x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
14x4x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
10x10x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
12x8x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
12x12x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
14x6x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
14x10x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
14x14x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
16x4x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
16x8x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
16x12x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
16x16x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
18x6x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
20x4x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
20x8x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
20x12x1/2	0.45	0.023	0.036	0.075	0.144	0.211	N/A	N/A
8x8x5/8	0.55	0.018	0.018	0.046	0.106	0.226	N/A	N/A
10x10x5/8	0.55	0.018	0.018	0.046	0.106	0.226	N/A	N/A
12x8x5/8	0.55	0.018	0.018	0.046	0.106	0.226	N/A	N/A

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